



Note:
Clean the front surface after welding !

Blunt the sharp edges.
Note: 1 pcs per Ass'y
SCALE: 1:1

FINISH: RAL 5005
fine structure
painted blue, matt.
Powder paint.

Protect the threads from paint!

No: 5	pcs/1set	4	Norma: PEM -Press-in threaded pin	Norma no: FH-M6x12
No: 4	pcs/1set	1	Norma: PEM -Press-in threaded pin	Norma no: FH-M4x8
No: 3	pcs/1set	4	Norma: PEM -Press-in threaded pin	Norma no: FH-M3x8
No: 2	pcs/1set	1	Norma: plate for Front panel	Draw. no: 12295rev1
No: 1	pcs/1set	1	Norma: Front panel	Draw. no: 12292rev4
position	item	Name		Drawing no / standard no
ITEM		MATERIAL	DIMENSIONS	
1		ST-3s, Steel sheet # 1.2mm	mm	
DESIGNED		DATE		
DRAWN R.L.		2022.12.16		
CHECKED				
SCALE 1:1		OLD NUMBER		
TITLE		Front panel -Assembly	NUMBER 12292k_rev4	REV