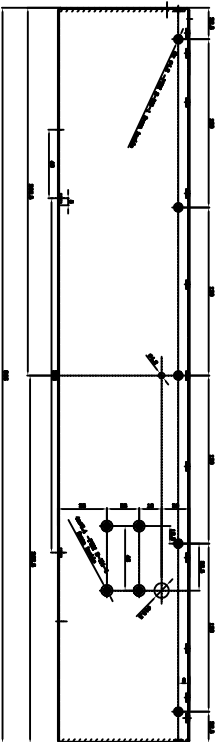


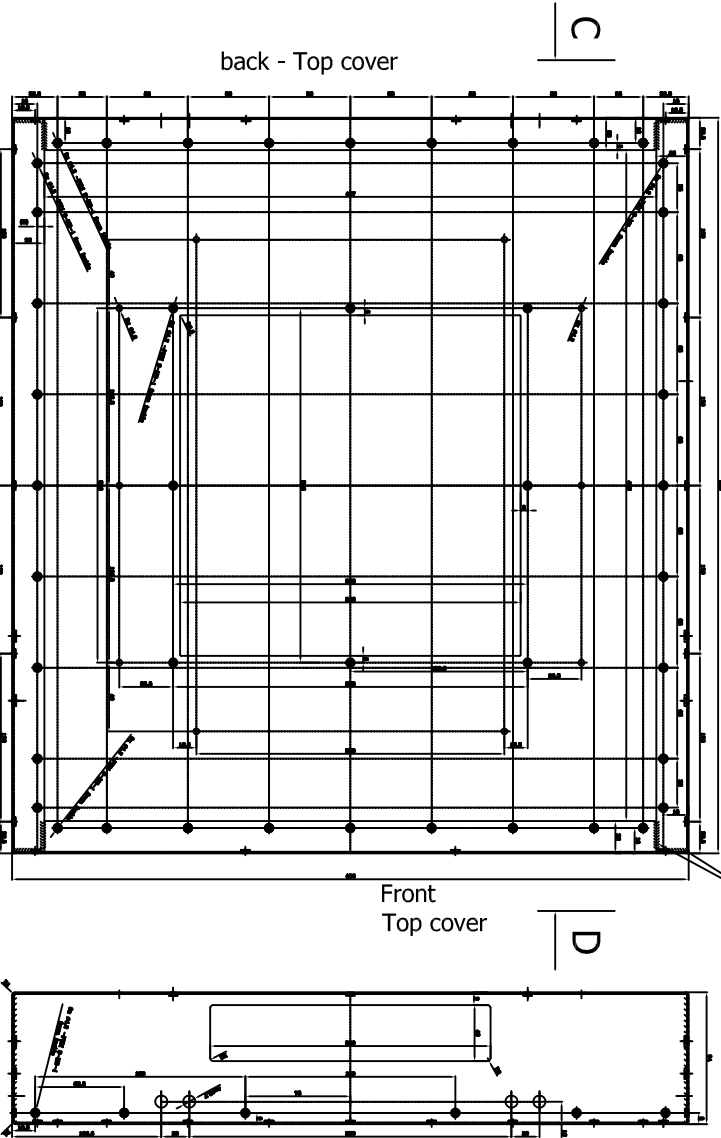
B-B



Spawac spawem ciaglym

A

D-D



Bending with a radius of 1mm

BASE MATERIAL

St-3s (S235JR)

Steel sheet # 1mm

Blunt the sharp edges.

Note: 1 pcs per Ass'y

SCALE: 1:1

ITEM	MATERIAL	DIMENSIONS	FINISH
1	ST-3s, Steel sheet # 1mm	mm	-

DESIGNED	DATE
DRAWN R.J.	2023.04.26

CHECKED	TOLERANCE
SCALE 1:1	ISO 2768-1 (f)

TITLE	NUMBER	REV
Top housing - bending	12627/rev2	

Align the welds, saw the corners to R~2mm  
Maintain perpendicularity and parallelism after welding.  
Straighten after welding.