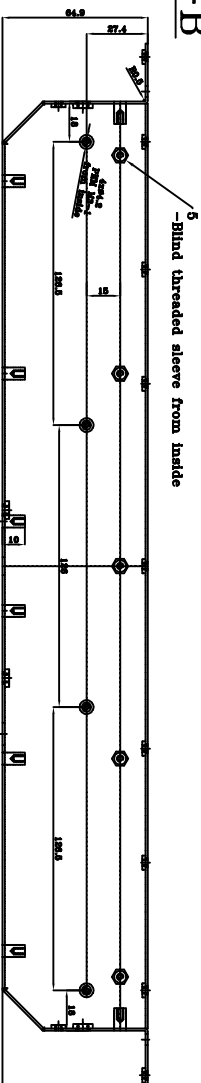
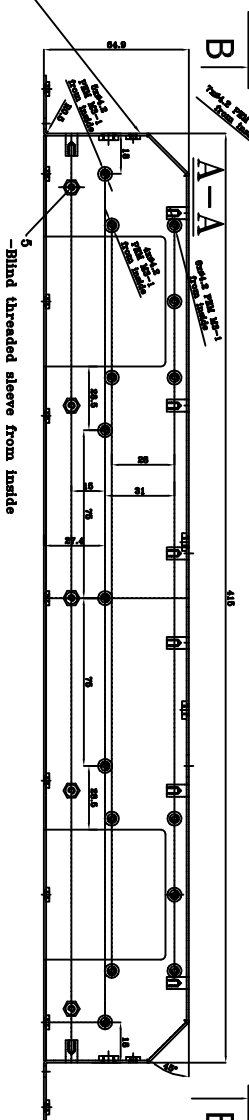
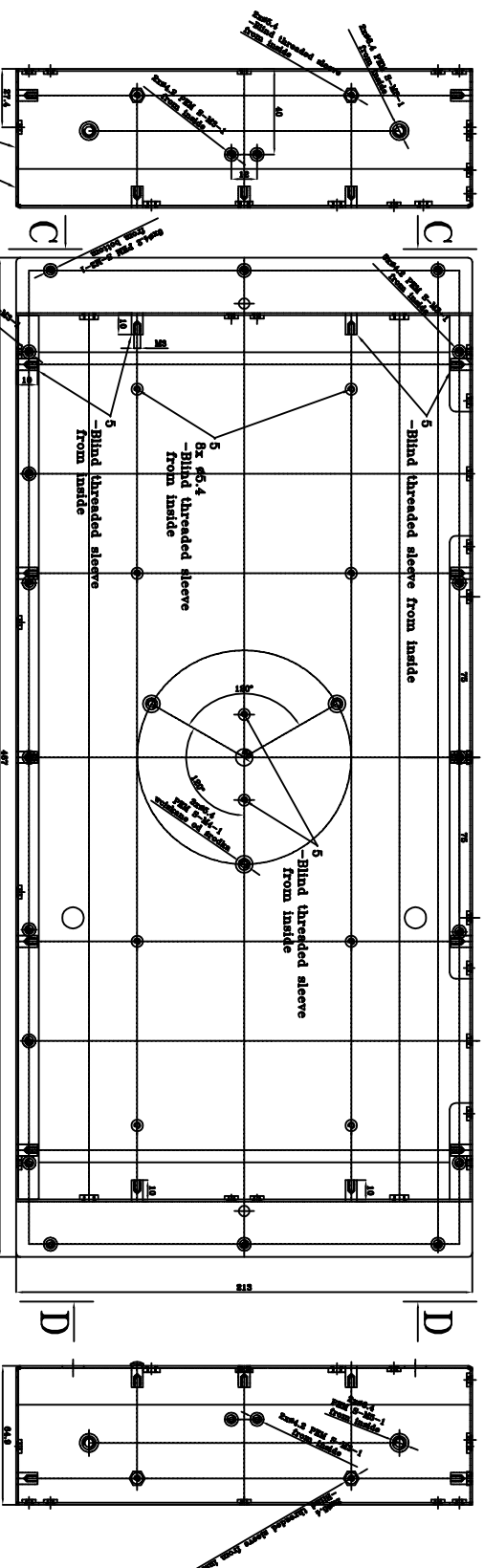


B-BD-D

C-C



~~All~~ corners weld and grind to $R \sim 1.5\text{mm}$

BASE MATERIAL			Blunt the sharp edges.	SCALE: 1:1
St-3s (S235JR)			Note: 1 pcs per Assy	
Steel sheet # 1.2mm				
No: 5	pos/1set	24	Name: PEM - Blind threaded sleeve	Norm no: BSO-3.5-M3-10
No: 4	pos/1set	4	Name: PEM-nut M5	Norm no: S-M5-1
No: 3	pos/1set	3	Name: PEM-nut M4	Norm no: S-M4-1
No: 2	pos/1set	41	Name: PEM-nut M3	Norm no: S-M3-1
No: 1	pos/1set	1	Name: KG chamber-cutting	Draw. no: 13571r_rev1

No: 5	pos/1sst	24	Name: PEM - Blind threaded sleeve	Norm no:	B50-3,5-M3-10
No: 4	pos/1sst	4	Name: PEM-nut M5	Norm no:	S-M5-1
No: 3	pos/1sst	3	Name: PEM-nut M4	Norm no:	S-M4-1
No: 2	pos/1sst	41	Name: PEM -nut M3	Norm no:	S-M3-1
No: 1	pos/1sst	1	Name: KG chamber -cutting	Draw. no:	13371r_rev1
position	item		Name	Drawing no /	standard no
	ITEM		MATERIAL	DIMENSIONS	FINISH
	1		ST-3s, Steel sheet # 1mm	mm	-

DESIGNED	DATE		
DRAWN R.J.	2023.01.16		
CHECKED		TOLERANCE ISO 2768-1 (f)	
SCALE 1:1	OLD NUMBER		
TITLE KG chamber		NUMBER	REV
-bending, welding		13371g.1	